

## DATA SHEET



Tank Pump

## Sauermann ${ }^{\circledR}$ part \#: SI83UL03UN12 - SI83UL03UN23

## The Tank Pump Re-Invented

Sauermann engineers have redesigned the tank pump from the inside-out, making the Si-83 more durable, compact, and powerful than any other tank pump in its class, all while redefining just how easy a tank pump installation and maintenance can be in the field. The Si-83 even comes with a customized Smartphone App that makes installation both simple and intuitive.

The Si-83 is constructed from rugged materials and components for exceptional durability and reliability. And its unmatched versatility means that the Si-83 tank pump from Sauermann is equally proficient for air conditioning and refrigeration applications as it is for heating applications.

## Benefits



## Very High Performances

- $145 \mathrm{gph} / \mathrm{h}(550 \mathrm{l} / \mathrm{h})$ flow rate
- Shut-off head: 22' (6.7 m)
- $1 / 2$ gallon (2 I) tank capacity


## Quicker \& Easier Installation

- Designed for intuitive installation
- Can be floor-mounted, wall-mounted, or ceiling suspended
- 6 inlet options for unmatched versatility $\varnothing 13 / 16^{\prime \prime}$ (20.6 mm): 4 on top, \& 1 on either side for low condensate entry
- Simple rod mounting system makes leveling easy
- Low profile: H5" $1 / 16$ (129 mm)
- Leveling \& installation instructions in the Si-83 Mobile App (available for both iOS and Android devices)


Quicker \& Easier Maintenance

- No need to remove the pump from installation to clean
- Removable check valve
- Replacement for the Si-1801 and Si-1805
- Maintenance calendar in the Smartphone App (available for both iOS and Android devices)



## Exceptional Durability and Reliability

- NEW float design
- Stainless steel motor shaft
- Tolerates both high-temperature and acidic condensates ( $\mathrm{pH}>2.5$ ) produced by gascondensing boilers


## Kit content

Includes a rubber adaptor \& a built-in safety switch

- Centrifugal pump with $1 / 2$ gallon (2 I) tank
- Integrated barb end check valve, $\varnothing$ ext. $3 / 8$ " ( 10 mm )
- $6^{\prime}(1.8 \mathrm{~m})$ power cord
- Built-in safety switch, $3^{\prime}(1 \mathrm{~m})$ wires, bare ends
- Roll of tubing 20' (6 m), int. Ø 3/8"
- Adaptor int. Ø 5/8"-3/4"-1" - 1 1/4"- 1 1/2"
( $15 / 17 \mathrm{~mm}-20 \mathrm{~mm}-24 / 25 \mathrm{~mm}-32 \mathrm{~mm}-40 \mathrm{~mm}$ )
- 2 screws, 2 plugs


## Technical specifications

High lift: 22' (shut-off head)

| Max. flow rate (gph/h) | $145 \mathrm{gph}(550 \mathrm{l} / \mathrm{h})$ |
| :---: | :---: |
| Tank capacity | ½ gallon (2 I) |
| Mains supply | SI83UL03UN12: 120V~60 Hz-84W-1.7A SI83UL03UN23: $230 \mathrm{~V} \sim 60 \mathrm{~Hz}-126 \mathrm{~W}-1.55 \mathrm{~A}$ |
| Max. discharge head | 21 ' (flow rate: 15 gph ), $6.4 \mathrm{~m}(57 \mathrm{l} / \mathrm{h})$ |
| Shut-off head (flow rate 0) | $22^{\prime}(6.7 \mathrm{~m})$ |
| Sound level in application at 1m | $\leq 45 \mathrm{dBA}$ (Measured in Sauermann acoustic lab, pump operating with water) |
| Max. condensate temperature | $131^{\circ} \mathrm{F}\left(55^{\circ} \mathrm{C}\right), 176^{\circ} \mathrm{F}\left(80^{\circ} \mathrm{C}\right)$ short peaks 10 minutes |
| Max. condensate acidity | $\mathrm{pH}>2.5$ (Gas condensing boilers) |
| Pump Weight (with packaging) | $5.3 \mathrm{lbs}(2.4 \mathrm{~kg}$ ) |
| Box dimensions | L 12" $3 / 8 \times$ W 5" $15 / 16 \times$ H $8^{\prime \prime} 15 / 16$ (L $315 \mathrm{~mm} \times \mathrm{W} 151 \mathrm{~mm} \times \mathrm{H} 227 \mathrm{~mm}$ ) |
| Masterpack | 4 pieces: L $13^{\prime \prime} 1 / 16 \times W$ 12" $5 / 8 \times H 18 " 7 / 8$ <br> (L $332 \mathrm{~mm} \times \mathrm{W} 321 \mathrm{~mm} \times \mathrm{H} 480 \mathrm{~mm}$ ) |
| Pallet Quantity | 72 pieces (EUR size) |
| Safety switch | NC, 5 A - 42 V peak |
| Thermal protection (overheating) | Yes: $248{ }^{\circ} \mathrm{F}\left(120^{\circ} \mathrm{C}\right)$ (auto reset) |
| Operating conditions | 7\% non continuous |
| Class | 1 |
| IP index | IP44 |
| Safety standard | UL certified by Intertek CSA certified |
| RoHS directive | Compliant |
| WEEE directive | Compliant |

## Actual flow rates (gph)

High lift (22' shut-off head) 120 V
Total tube length using $\varnothing$ int. 3/8" (10 mm)

| Discharge head | 16 ft | 30 ft | 60 ft | 100 ft |
| :---: | :---: | :---: | :---: | :---: |
| 3 ft | 108 | 94 | 68 | 56 |
| 7 ft | 91 | 90 | 59 | 55 |
| 10 ft | 91 | 85 | 62 | 49 |
| 13 ft | 88 | 81 | 54 | 42 |
| 16 ft | 66 | 55 | 40 | 30 |
| 20 ft | 35 | 31 | 25 | 16 |

High lift (22' shut-off head) 230 V
Total tube length using $\varnothing$ int. 3/8" (10 mm)

| Discharge head | 16 ft | 30 ft | 60 ft | 100 ft |
| :--- | :---: | :---: | :---: | :---: |
| $\mathbf{3} \mathbf{f t}$ | 124 | 112 | 81 | 68 |
| $\mathbf{7} \mathbf{f t}$ | 129 | 112 | 77 | 64 |
| $\mathbf{1 0 ~ f t}$ | 116 | 102 | 67 | 60 |
| $\mathbf{1 3 f t}$ | 89 | 83 | 58 | 53 |
| $\mathbf{1 6 ~ f t}$ | 67 | 59 | 41 | 50 |
| $\mathbf{2 0 f t}$ | 52 | 36 | 27 | 24 |

## Applications

- Gas-condensing boilers
- High-efficiency gas furnaces
- Refrigeration cabinets
- Floor standing air conditioning units
- Multi split cassette units
- Ducted units
- Evaporators


## Accessories

|  | Name | \#Part |
| :---: | :---: | :---: |
|  | Clear PVC tubing Ø int. 3/8" (10 mm), 82' ( 25 m ) roll | ACC00911 |
| 定 | Non-Return Check valve for $\varnothing$ ext. 3/8" ( 10 mm ) tubes | ACC00925 |
|  | 3 size multi adaptor to be used for Ø 5/8" $-3 / 4^{\prime \prime}-1^{\prime \prime}-1^{\prime \prime} 1 / 4-1^{\prime \prime} 1 / 2$ (15/17-20-24/25-32-40 mm) tubes | ACC00939 |
| $\frac{1}{2}$ 6 6 | pH Safe 1 Neutralization Cartridge | PH0100SIUN23 |





